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DECLARATION OF CONFORMITY

No. 2021-02-09-10

Product name: Welded chambers and manholes with telescopic cast iron covers

Product technical regulation: Factory Production control (FPC);
DVS 2207-4 Welding thermoplastic materials;
EVS-EN 124-1:2015 Gully tops and manhole tops for vehicular and pedestrian areas - Part 1: Definitions, classification, general principles of design, performance requirements and test methods.

Product application area: Inspection- and maintenance chambers for drainage-, stormwater- and sewage systems; road gullies

Declared product properties	Unit	Value	Method
Chamber body material	**-**	**PE**	FPC
Chamber body nominal outside diameter	mm	200-2400	
Chamber body ring stiffness	kN/m^2	≥ 2	EVS-EN ISO 9969:2016
Cover class	-	D400	EVS-EN 124-1:2015

Manufacturer:
Chamber body:
Pipelife Eesti AS
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia
Telescope with cast iron cover:
Combi Works Estonia OÜ
Kautjala, Patika küla, Rae vald

Place of manufacturing:
Chamber body:
Pipelife Eesti AS
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia
Telescope with cast iron cover:
Combi Works Estonia OÜ
Kautjala, Patika küla, Rae vald

With this declaration of conformity Pipelife Eesti AS declares that the chamber body conform to the requirements as stated in above mentioned product technical regulations and declared product properties. The technical rule DVS 2207-4 Welding thermoplastic materials has been followed in the chamber body welding process.
Combi Works Estonia OÜ confirm with production statement that telescope with cast iron cover is produced according to the specifications.
Pipelife Eesti AS holds the certificate of conformity no Q-066-21 issued by Inspecta Estonia OÜ assuring that the quality management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 9001:2015.
Pipelife Eesti AS holds the certificate of conformity no Q-065-21 issued by Inspecta Estonia OÜ assuring that the environmental management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 14001:2015.

Issue date: 9th of February 2021
Signed by:
Lembit Salla
Pipelife Eesti AS Plant Manager

kiwa certified
ISO 9001
ISO 14001
Inspecta Estonia OÜ